SAFETY DATA SHEET

Section 1. Product and company identification

Product name: DARVAN® 7-N
Code: 14395
Supplier/Manufacturer: Vanderbilt Minerals, LLC
33 Winfield Street
Norwalk, CT 06855

Synonym: Sodium polymethacrylate and water
Material uses: Dispersing agent.
Product type: Liquid.

Section 2. Hazards identification

OSHA/HCS status: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture: Not classified.
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 100%

GHS label elements
Signal word: No signal word.
Hazard statements: No known significant effects or critical hazards.
Precautionary statements
Prevention: Not applicable.
Response: Not applicable.
Storage: Not applicable.
Disposal: Not applicable.
Hazards not otherwise classified: None known.

Section 3. Composition/information on ingredients

Substance/mixture: Mixture

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS number</th>
<th>% by weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>water</td>
<td>7732-18-5</td>
<td>74 - 76</td>
</tr>
<tr>
<td>sodium polymethacrylate</td>
<td>54193-36-1</td>
<td>24 - 26</td>
</tr>
</tbody>
</table>

Occupational exposure limits, if available, are listed in Section 8.

Validation date: 1/9/2015.
Date of previous issue: 4/17/2014.
Section 4. First aid measures

Description of necessary first aid measures

Eye contact
Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation
Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact
Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion
Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Removal of victim to fresh air and keeping them at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
No known significant effects or critical hazards.

Inhalation
No known significant effects or critical hazards.

Skin contact
No known significant effects or critical hazards.

Ingestion
No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact
No specific data.

Inhalation
No specific data.

Skin contact
No specific data.

Ingestion
No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician
Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments
No specific treatment.

Protection of first-aiders
No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products
Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides
Section 5. Fire-fighting measures

| Special protective actions for fire-fighters | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |
| Remark | When water has evaporated, the residue will burn. Containers may explode (due to build-up of pressure) when exposed to extreme heat. |

Section 6. Accidental release measures

| Personal precautions, protective equipment and emergency procedures |
| For non-emergency personnel | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. |
| For emergency responders | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |

Environmental precautions |
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill |
Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill |
Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

| Precautions for safe handling |
| Protective measures | Put on appropriate personal protective equipment (see Section 8). |
| Advice on general occupational hygiene | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. |
| Conditions for safe storage, including any incompatibilities | Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. |
Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**
None.

**Appropriate engineering controls**

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

**Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: splash goggles

**Skin protection**

**Hand protection**

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection**

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: lab coat

**Other skin protection**

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

**Personal protective equipment (Pictograms)**

![Glove](image1)
![Safety Glasses](image2)
![Lab Coat](image3)

---

Section 9. Physical and chemical properties

**Appearance**

**Physical state**
Liquid.

**Color**
Colorless.

**Odor**
None.

**Odor threshold**
Not available.

**pH**
9 to 11.5

**Melting point**
Not available.

---

Section 9. Physical and chemical properties

Boiling point: >100°C (>212°F)
Flash point: Closed cup: >93°C (>199.4°F) [Pensky-Martens.]
Burning time: Not applicable.
Burning rate: Not applicable.
Evaporation rate: <1 (butyl acetate = 1)
Flammability (solid, gas): When water has evaporated, the residue will burn. Containers may explode (due to build-up of pressure) when exposed to extreme heat.
Lower and upper explosive (flammable) limits: Not available.
Vapor pressure: Not available.
Vapor density: >1 [Air = 1]
Relative density: 1.13 to 1.17
Solubility in water: Soluble in the following materials: cold water.
Partition coefficient: n-octanol/water: Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
SADT: Not available.
Viscosity: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability: The product is stable.
Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid: No specific data.
Incompatible materials: No specific data.
Hazardous decomposition products: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>DARVAN® 7-N</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;5000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;20000 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

Conclusion/Summary

Section 11. Toxicological information

Skin
May cause skin irritation. (Primary skin irritation index (rabbits): 0.25)

Eyes
Non-irritating to the eyes. (Rabbit)

Sensitization
Skin
Not available.

Mutagenicity
Conclusion/Summary
Not available.

Carcinogenicity
Conclusion/Summary
Not available.

Reproductive toxicity
Conclusion/Summary
Not available.

Teratogenicity
Conclusion/Summary
Not available.

Specific target organ toxicity (single exposure)
Not available.

Specific target organ toxicity (repeated exposure)
Not available.

Information on the likely routes of exposure
Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects
Eye contact
No known significant effects or critical hazards.

Inhalation
No known significant effects or critical hazards.

Skin contact
No known significant effects or critical hazards.

Ingestion
No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics
Eye contact
No specific data.

Inhalation
No specific data.

Skin contact
No specific data.

Ingestion
No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure
Short term exposure
Potential immediate effects
Not available.

Potential delayed effects
Not available.
Section 11. Toxicological information

Long term exposure

<table>
<thead>
<tr>
<th>Conclusion/Summary</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>General</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Developmental effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
<tr>
<td>Fertility effects</td>
<td>No known significant effects or critical hazards.</td>
</tr>
</tbody>
</table>

Numerical measures of toxicity

Acute toxicity estimates
Not available.

Section 12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Conclusion/Summary</th>
<th>Not available.</th>
</tr>
</thead>
</table>

Persistence and degradability

Not available.

Other adverse effects
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional/local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.
Section 14. Transport information

<table>
<thead>
<tr>
<th>Regulatory information</th>
<th>UN number</th>
<th>Proper shipping name</th>
<th>Classes</th>
<th>PG*</th>
<th>Label</th>
<th>Additional information</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>TDG Classification</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>ADR/RID Class</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>IMDG Class</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>IATA-DGR Class</td>
<td>Not regulated.</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

PG*: Packing group

Section 15. Regulatory information

**United States inventory (TSCA 8b)**    All components are listed or exempted.

**U.S. Federal regulations**

TSCA 8(a) CDR Exempt/Partial exemption: All components are listed or exempted.

**SARA 302/304**

Composition/information on ingredients
No products were found.

**SARA 311/312**

Classification Not applicable.

Composition/information on ingredients
No products were found.

**State regulations**

Massachusetts None of the components are listed.
New York None of the components are listed.
New Jersey None of the components are listed.
Pennsylvania None of the components are listed.
California Prop. 65 None of the components are listed.

**International regulations**

Europe inventory All components are listed or exempted.
Canada inventory All components are listed or exempted.
Australia inventory (AICS) All components are listed or exempted.
China inventory (IECSC) All components are listed or exempted.
Japan inventory All components are listed or exempted.
Korea inventory All components are listed or exempted.
New Zealand Inventory of Chemicals (NZIoC) All components are listed or exempted.
Philippines inventory (PICCS) All components are listed or exempted.

**Validation date**: 1/9/2015. **Date of previous issue**: 4/17/2014.
Section 15. Regulatory information

Section 16. Other information

Hazardous Material Identification System (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
</tr>
</tbody>
</table>

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability/Reactivity</th>
<th>Special</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

History

Date of printing: 1/9/2015.
Validation date: 1/9/2015.
Date of previous issue: 4/17/2014.
Version: 2

Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

References

Not available.

Information contact

Vanderbilt Global Services, LLC
Corporate Risk Management
1-203-295-2143

Visit www.vanderbiltminerals.com for more information.

Notice to reader

Information presented herein has been compiled from sources considered to be dependable and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. Nothing herein is to be construed as recommending any practice or any product in violation of any patent or in violation of any law or regulation. It is the user's responsibility to determine for himself the suitability of any material for a specific purpose and to adopt such safety precautions as may be necessary. We make no warranty as to the results to be obtained in using any material and, since conditions of use are not under our control, we must necessarily disclaim all liability with respect to the use of any material supplied by us.