

AMACO UNDERGLAZES / GLAZES

Amaco Velvet Underglazes

AMACO Velvet semi-translucent underglazes offer two finish possibilities. When left unglazed, they have the appearance of velour or velvet. They will assume a soft, satin matte finish when glazed with AMACO® Transparent Matt glaze and will intensify in color when covered with an AMACO® Clear Transparent Gloss glaze. Velvets 380-384 have a unique formula that makes them very versatile. They can be used in detailed design work as a Cone 05/06 underglaze, or they can be fired up to Cone 6 and maintain their intensity and brightness. All the Velvets are very rich colors that can be used for an all-over coverage similar to an opaque underglaze. They fire true to color as applied from the jar and may be intermixed to create a palette of hundreds of colors. The colors may be brushed on green ware, or on mature Cone 04 (1971 °F, 1077 °C) bisque, then a covering glaze applied. Velvets tolerate a wide firing range with recommended firing temperature being that of the clay.

NOTE: V-317 Medium Pink will change color and blister at Cone 5. V303 Terra Cotta will fade away when glazed over. If you need to use this color in a glaze, then substitute with V366 Teddy Bear Brown. Velvets underglazes are formulated for use without a glaze cover. They should not be used on surfaces that come into contact with food or drink. AMACO® glazes LG-9, LG-10, F-10, and HF-9 are recommended as clear glazes over Velvets. V-327 will appear Green Turquoise under LG-9 and Blue Turquoise under LG-10. AMACO Velvet Underglazes have only been tested and approved as dinnerware safe when applied under LG-10 Clear Glaze. Other glazes may also be used. Tableware producers must have all finished ware tested and approved as safe for dinnerware through a certified laboratory due to possible variations in firing temperature and possible contamination.

Series No.	Color	2oz Price	Pint Price	Series No.	Color	2oz Price	Pint Price
V301	Ivory Beige	4.10	17.50	V369	Fawn	4.25	N/A
V302	Beige	4.25	N/A	V370	Velour Black	4.90	18.95
V303	Terra Cotta	4.25	17.50	V371	Rosy Mauve	4.25	N/A
V304	Straw	4.25	17.50	V372	Mint Green	4.25	17.50
V308	Yellow	4.25	17.50	V373	Medium Brown	4.25	N/A
V309	Deep Yellow	4.25	17.50	V374	Royal Peach	4.25	N/A
V310	Tan	4.25	N/A	V375	Maroon	6.95	39.95
V313	Red Brown	4.25	17.50	V376	Hunter Green	4.25	17.50
V314	Chocolate Brown	4.25	17.50	V380	Violet	6.95	39.95
V315	Peach	4.90	18.50	V381	Amethyst	6.95	39.95
V316	Light Pink	4.90	19.85	V382	Red	6.95	39.95
V318	Rose	4.90	18.95	V383	Light Red	6.95	39.95
V320	Lavender	6.95	29.95	V384	Real Orange	6.95	39.95
V321	Lilac	4.90	18.95	V385	Cinnamon	4.25	17.50
V322	Purple	4.90	18.95	V386	Electric Blue	4.25	16.95
V323	Salmon	4.90	18.95	V387	Bright Red	6.95	39.95
V325	Baby Blue	4.25	17.50	V388	Radiant Red	6.95	39.95
V326	Medium Blue	4.25	17.50	V389	Flame Orange	6.95	39.95
V327	Turquoise Blue	4.25	17.50	V390	Bright Orange	6.95	39.95
V328	Iceberg Blue	4.25	N/A	V391	Intense Yellow	6.95	39.95
V332	Teal Blue	4.25	17.50				
V333	Avocado	4.25	17.50				
V334	Flaxen	4.25	N/A				
V336	Royal Blue	6.95	39.95				
V341	Blue Green	4.90	18.95				
V343	Chartreuse	4.25	16.95				
V345	Light Green	4.25	17.50				
V350	Orange	4.25	17.50				
V353	Dark Green	4.25	17.50				
V354	Leaf Green	4.25	17.50				
V355	Shadow Green	4.25	N/A				
V356	Pearl Gray	4.25	N/A				
V357	Dark Gray	4.25	N/A				
V360	White	4.25	17.50				
V361	Jet Black	4.25	17.50				
V366	Teddy Bear Brown	4.25	16.95				
V367	Mist Gray	4.25	N/A				
V368	Antique Ivory	4.25	N/A				

Arroya Specialty Glazes

Lead Free Cone 06-05. Arroya glazes are textured and produce a unique carved effect when fired. Designed for use over gloss and matte unfired glazes, Arroya glazes are best applied with a fully loaded fan blender for all-over coverage or with a sponge when using a pouncing method. The heavier the application, the larger the break-up effect and the more matte the finish. Recommended firing temperature for Arroya glazes is Cone 06-05 (1855 °F, 1013 °C). These glazes must be applied to mature Cone 04 (1971 °F, 1077 °C) bisque.

Series No.	Color	4oz. Price
SP Arroya 300	Arroya Black	3.69
SP Arroya 301	Arroya Brown	3.69
SP Arroya 302	Arroya White	3.69

AMACO GLAZES

Gloss Decorating Colors

The Majolica Gloss Decorating Colors (GDC) are formulated specifically for the Majolica technique. Each of these colors can be applied directly over unfired LEAD FREE AMACO® LG-11 Opaque White glaze. The special formulation of this exciting 36 color series means that no clear covering glaze is necessary. Colors will fire glossy and assume the smooth surface of the white base glaze. Recommended firing temperature is Cone 05 (1911 °F, 1044 °C). The colors in the GDC series have only been tested and approved as safe for dinnerware when applied alone and on top of AMACO® LG-11. They must be retested as safe for dinnerware if they are used on top of other glazes. The Majolica Gloss Decorating Colors can also be used for over-all coverage or to design over the bisque with no additional glaze over or under it. In such cases, application should be of at least two coats or more to achieve good results. The GDC colors are very versatile and can be successfully used over other white or colored glazes as long as a small sample is pre-tested first to establish the appropriate temperature to achieve the best results. Variations on how the GDC series can be used are limited only to the potter's imagination. When GDC colors are used for stoneware, use HF-11 White glaze over bisque and follow the same decorating technique as earthenware. Glaze fire to Cone 5 (2205 °F, 1207 °C). Colors will not change at Cone 5 except the following: GDC-55 will change to Dark Blue, GDC45 will change to Dark Green, and GDC64 will change to Light Yellow/Green. Tableware producers must have all finished ware tested and approved as safe for dinnerware through a certified laboratory due to possible variations in firing temperature and possible contamination.

Series No.	Color	2oz Price	Pint Price
GDC1	Black	5.20	19.75
GDC10	White	5.20	19.75
GDC15	Pearl Gray	5.20	19.75
GDC20	Electric Blue	5.20	26.95
GDC21	Royal Blue	5.20	26.95
GDC25	Baby Blue	5.20	19.75
GDC26	Medium Blue	5.20	19.75
GDC27	Turquoise	5.20	19.75
GDC28	Teal Blue	5.20	19.75
GDC30	Red Brown	5.20	19.75
GDC31	Chocolate Brown	5.20	19.75
GDC32	Beige	5.20	19.75
GDC33	Salmon	5.20	19.75
GDC36	Light Brown	5.20	19.75
GDC38	Rose	5.20	19.75
GDC40	Dark Green	5.20	19.75
GDC41	Mint Green	5.20	19.75
GDC42	Hunter Green	5.20	19.75
GDC43	Chartreuse	5.20	19.75
GDC45	Light Green	5.20	19.75
GDC47	Avocado	5.20	19.75
GDC50	Pink	5.20	19.75
GDC51	Cantaloupe	5.20	19.75
GDC52	Peach	5.20	19.75
GDC53	Light Red	5.20	19.75
GDC54	Red	5.20	19.75
GDC55	Purple	5.20	26.95
GDC56	Maroon	5.20	26.95
GDC57	Lilac	5.20	19.75
GDC58	Violet	5.20	26.95
GDC59	Amethyst	5.20	26.95
GDC60	Yellow	5.20	19.75
GDC62	Deep Yellow	5.20	19.75
GDC63	Orange	5.20	19.75
GDC64	Straw	5.20	19.75
GDC65	Real Orange	5.20	19.75

Sun Strokes

Vivid reds, oranges, yellow and green! Six intense special underglazes specifically formulated for Cone 06-05 (1855°-1911 °F, 1013°-1044 °C) in oxidation and raku firings-with or without a clear glaze. Clear glaze smooths out and brightens the colors. Apply two even coats to bisque. When using clear glaze, it must be applied over the decorated object before firing of the underglaze. No. SP-10 clear transparent glaze has been developed for use in conjunction with these underglaze colors for one stroke application. For all-over coverage of the Sun Strokes underglazes, any lead containing glaze will give excellent results. Apply one even coat on a mature Cone 04 (1971 °F, 1077 °C) bisque. Fire to Cone 06-05 (1855°-1911 °F, 1013°-1044 °C).

Series No.	Color	2oz Price	Pint Price
SS201	Tulip Red	5.99	35.95
SS202	Snapdragon	5.99	35.95
SS203	Marigold Orange	5.99	35.95
SS204	Daffodil Yellow	5.99	35.95
SS205	Zinnia Orange	5.99	35.95
SS206	Clover Green	5.99	35.95

AMACO
Gloss Glazes

Series No.	Color	Pint Price
LG-1	True Black	15.95
LG-10	Clear Transparent	11.45
LG-11	Opaque White	12.95
LG-14	Gray	14.45
LG-20	Medium Blue	14.45
LG-21	Dark Blue	17.45
LG-23	Robin's Egg	14.45
LG-24	Light Blue	14.45
LG-30	Chocolate Brown	15.95
LG-32	Metallic Brown	15.95
LG-34	Red Brown	17.45
LG-36	Freckled Brown	17.45
LG-40	Dark Green	14.45
LG-42	Light Green	14.45
LG-48	Chrome Green	14.45
LG-50	Maroon	20.45
LG-51	Lilac	17.45
LG-52	Petal Pink	14.45
LG-54	Mulberry Red	17.45
LG-55	Purple	20.45
LG-57	Intense Red	20.45
LG-58	Brilliant Red	20.45
LG-59	Hot Red	20.45
LG-60	Dark Yellow	14.45
LG-61	Canary Yellow	14.45
LG-62	Light Yellow	14.45
LG-63	Brilliant Yellow	14.45
LG-65	Amber	17.45
LG-67	Fire Orange	20.45
LG-68	Vivid Orange	20.45
LG-760	Pale Yellow	14.45

(CL) Lead Free Restricted from use
K-6 (ASTM D-4236/LHAMA)

LG-2	Black Lustre	15.50
LG-25	Turquoise Green	13.95
LG-26	Turquoise	13.95
LG-27	Turquoise Crackle	13.95
LG-44	Olive Green	13.95
LG-45	Emerald Green	13.95
LG-46	Leaf Green	13.95

AMACO
Opalescent Glazes

Series No	Color	Pint Price
O-10	Transparent Pearl	13.95
O-11	White Clover	13.95
O-12	Tawny	13.95
O-30	Autumn Leaf	13.95
O-42	Moss Green	13.95
O-52	Fuchsia	13.95
O-54	Dusty Rose	13.95
O-57	Mottled Burgundy	13.95

AMACO

Opalescent Glazes

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K-6 (ASTM D-4236/LHAMA)

O-2	Black Tulip	13.95
O-20	Bluebell	13.95
O-21	Aquamarine	13.95
O-23	Sapphire	13.95
O-26	Turquoise	13.95

AMACO

Crystaltext Glazes

CTL-1	Jet Moss	17.45
CTL-3	Lava	17.45
CTL-9	Snap Dragon	17.45
CTL-10	Peppermint Ice	17.45
CTL-11	Snow Fire	17.45
CTL-12	Mardi Gras	17.45
CTL-15	Moon Scape	17.45
CTL-22	Milky Way	21.00
CTL-23	Moody Blue	21.00
CTL-30	Singed Maple	21.00
CTL-31	Brown Earth	17.45
CTL-32	Chocolate Chip	21.00
CTL-34	Granada	21.00
CTL-35	Nutmeg	21.00
CTL-36	Ginger Bread	21.00
CTL-37	Desert Tortoise	21.75
CTL-39	Yellow Universe	21.75
CTL-40	Forest	21.75
CTL-41	Melon	17.45
CTL-42	Fantasia	17.45
CTL-43	Aurora	17.45
CTL-44	Turritella	21.75
CTL-45	Sunset Jewell	21.75
CTL-46	Ultramarine Jewel	17.95
CTL-47	Tangerine Dream	21.75
CTL-48	Sun and Sea	21.75
CTL-49	Azurite	21.75
CTL-52	Watsonia Red	21.75
CTL-54	Firecracker	21.00
CTL-61	Buttercup	17.45
CTL-67	Summer Mango	21.75
CTL-69	Sassy Saffron	21.75
CTL-70	Magnolia Jewel	21.75
CTL-71	Purple Blaze	21.75

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K-6 (ASTM D-4236/LHAMA)

CTL-20		17.45
CTL-26		17.45